

HPF®

Fiber Reinforced Composite Bearings with PTFE Tape Liner





CHARACTERISTICS

- Proprietary filled PTFE tape machinable liner
- Designed for hydropower applications
- Machinable bearing surface
- High load capacity
- Excellent shock and edge loading capacity
- Low friction, superior wear rate and bearing life
- Excellent corrosion resistance
- Dimensionally stable - very low water absorption, low swelling
- Environmentally friendly

AVAILABILITY

Bearing forms available in standard dimensions

-  Plain cylindrical bushes
-  Sliding plates

Bearing forms made to order: cylindrical bushes with non-standard dimensions, customized bearing designs



APPLICATIONS

Industrial: Servo-motor bearings, operating ring sliding segments, linkage bearings, wicket gate bearings, guide vane bearings, intake gate sliding segments, intake gate roller bearings, spillway gate bearings, trash rate bearings, fish screen bearings, trunnion bearings, blade bearings, injector bearings, deflector bearings, ball and butterfly trunnion bearings, etc.



HPF® Technical Data

Bearing Properties		Imperial Units	Imperial Value	Metric Units	Metric Value
General					
Maximum load, p	Static	psi	20 000	N/mm ²	140
	Dynamic	psi	20 000	N/mm ²	140
Operating temperature	Min	°F	- 320	°C	- 195
	Max	°F	285	°C	140
Dry					
Maximum sliding speed, U		fpm	500	m/s	2.5
Maximum pU factor		psi x fpm	35 000	N/mm ² x m/s	1.23
Coefficient of friction			0.02 - 0.10*		0.02 - 0.10*
Greased Lubrication					
Coefficient of friction			0.02 - 0.08*		0.02 - 0.08*
Recommendations					
Shaft surface roughness, Ra		µin	8 - 32	µm	0.2 - 0.8
Shaft surface hardness	Normal	HB	> 180	HB	> 180
	For longer service life	HB	> 480	HB	> 480

* Depending on operating conditions

Operating Performance

Dry	Very Good
Oil lubricated	Very Good
Grease lubricated	Poor
Water lubricated	Very Good
Process fluid lubricated	Good

For Superior/Lead Free Performance

Grease lubricated	DX / DX10
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Microsection

