

EPTTM12

Self-Lubricating Engineered Plastic Bushings



CHARACTERISTICS

- Good bushing performance in dry working conditions
- Good bushing performance in lubricated or marginally lubricated applications
- Corrosion resistant in humid/saline environments
- Very good price performance ratio
- Very good weight performance ratio
- Within injection moulding tool feasibility unlimited dimensions and design features
- Compliant to EVL, WEEE and RoHS specifications

AVAILABILITY

Bearing forms made to order: cylindrical bushings, flanged bushings, thrust washers, sliding plates, half-bushings, customized bearing designs



APPLICATIONS

General: Generally applicable within the limits of the material properties

Industrial: Domestic appliances, furniture, office equipment, sports equipment and many more



EP™12 Technical Data

Bearing Properties		Imperial Units	Imperial Value	Metric Units	Metric Value
General					
Maximum load, p	Static	psi	9 500	N/mm ²	65
Operating temperature	Min	°F	- 40	°C	- 40
	Max	°F	260	°C	125
Coefficient of linear thermal expansion		10 ⁻⁶ /F	67	10 ⁻⁶ /K	22
Dry					
Maximum sliding speed, U		fpm	200	m/s	1.0
Maximum pU factor	for A _H /A _C = 5	psi x fpm	1 100	N/mm ² x m/s	0.04
	for A _H /A _C = 10	psi x fpm	2 500	N/mm ² x m/s	0.09
	for A _H /A _C = 20	psi x fpm	5 100	N/mm ² x m/s	0.18
Coefficient of friction			0.18 - 0.30		0.18 - 0.30
Recommendations					
Surface roughness, Ra		µin	4 - 20	µm	0.1 - 0.5
Surface hardness		HV	> 200	HV	> 200

Operating Performance

Dry	Very Good
Oil lubricated	Good
Grease lubricated	Good
Water lubricated	Fair
Process fluid lubricated	Good after resistance testing

For Superior Performance

Water lubricated	EP22
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Microsection



POM +
Solid Lubricant