

DP31

Metal-Polymer Hydrodynamic Composite Bearings



CHARACTERISTICS

- Excellent low friction and wear resistance performance in lubricated applications
- Excellent flow erosion and cavitation resistance
- Very good fatigue strength
- Lead-free material compliant to EVL, WEEE, and RoHS specifications

AVAILABILITY

Bearing forms made to order: cylindrical bushes, flanged bushes, thrust washers, flanged thrust washers, sliding plates, half-bearings, bearings with locating notches, lubricant holes and machined/stamped grooves, customized bearing designs



APPLICATIONS

Automotive: Air conditioning compressors, gearbox and transmissions, heavy duty struts and shock absorbers, high performance pumps: axial piston, radial piston, gear, vane, etc.

Industrial: Compressors: scroll and reciprocating; pneumatic and hydraulic cylinders, high performance pumps axial piston, radial piston, gear, vane, etc.



DP31 Technical Data

Bearing Properties		Imperial Units	Imperial Value	Metric Units	Metric Value
General					
Maximum load, p	Static	psi	36 000	N/mm ²	250
	Dynamic	psi	20 000	N/mm ²	140
Operating temperature	Min	°F	- 328	°C	- 200
	Max	°F	536	°C	280
Coefficient of linear thermal expansion	Parallel to the surface	10 ⁻⁶ /F	6	10 ⁻⁶ /K	11
	Normal to the surface	10 ⁻⁶ /F	17	10 ⁻⁶ /K	30
Oil Lubricated					
Maximum sliding speed, U		fpm	2 000	m/s	10.0
Maximum pU factor		psi x fpm	286 000	N/mm ² x m/s	10.0
Coefficient of friction			0.01 - 0.05		0.01 - 0.05
Recommendations					
Shaft surface roughness, Ra	Lubricated	µin	≤ 2 - 16*	µm	≤ 0.05 - 0.4*
Shaft surface hardness	Unhardened acceptable, improved bearing life	HB	> 200	HB	> 200

* Depending on operating conditions

Operating Performance

Dry	Fair
Oil lubricated	Very Good
Grease lubricated	Fair
Water lubricated	Fair
Process fluid lubricated	Good

For Superior Performance

Dry	DP4 / DP11
Grease lubricated	DP4 / DX
Water lubricated	DP4-B

Microsection

