## KA GLACETAL

## ENGINEERED PLASTIC

 THRUST WASHER

## APPLICATIONS

Industrial - Thrust washers are used as axial bearings in conjunction with all cylindrical bushes according to ISO 3547 to prevent metal-to-metal contact and fretting damage

## CHARACTERISTICS

- Good bearing performance in light duty working conditions
- Good performance in lubricated or marginally lubricated applications
- Corrosion resistant in humid/saline environments
- Very good price performance ratio
- Very good weight performance ratio


## AVAILABILITY

## Bearing forms available in standard dimensions:

Plain thrust washers
Non standard parts made to order


| bearing Properties |  | UNITS | VALUE |
| :---: | :---: | :---: | :---: |
| GENERAL |  |  |  |
| Maximum load, p | Static | $\mathrm{N} / \mathrm{mm}^{2}$ | 20 |
|  | Dynamic | $\mathrm{N} / \mathrm{mm}^{2}$ | 10 |
| Operating temperature | Min | ${ }^{\circ} \mathrm{C}$ | - 40 |
|  | Max | ${ }^{\circ} \mathrm{C}$ | 80 |
| GREASED |  |  |  |
| Maximum sliding speed, $\mathbf{U}$ |  | $\mathrm{m} / \mathrm{s}$ | 1.5 |
| Maximum pU factor |  | $\mathrm{N} / \mathrm{mm}^{2} \times \mathrm{m} / \mathrm{s}$ | 0.35 |
| Coefficient of friction, f |  |  | 0.08-0.12 |

RECOMMENDATIONS

| Shaft surface roughness, Ra | Greased | $\mu \mathrm{m}$ | $\leq 0.4$ |
| :--- | :---: | :---: | :---: |
| Shaft surface hardness | Normal | HB | $>200$ |


| OPERATING PERFORMANGE |  |
| :--- | :---: |
| Dry | Fair |
| Oil lubricated | Good |
| Grease lubricated | Good |
| Water lubricated | Fair |
| Process fluid lubricated | Fair |
|  |  |
| OPERATING PERFORMANCE | EP22 |
| Dry | EP22 |
| Water lubricated | EP22 |
| Process fluid lubricated |  |

## MICROSECTION



