

## GGB-DB<sup>®</sup>D/16

### **CAST BRONZE BUSHINGS WITH SOLID LUBRICANT INSERTS MADE OF PTFE**



### **SELF-LUBRICATING BEARING SPECIFICATION**

The bearings are self-lubricating, completely free of maintenance, consisting of a centrifuge casted bronze alloy (ASTM B271 C86300) for bearings ID > 180 mm or continuous casted alloy (ASTM B505 C86300) for bearings ID < 180 mm, highly wear resistant, whose contact surfaces are provided with inserts of solid lubricant plugs composed of PTFE pure, with no graphite, patterned according to the so-called "macro distribution principle" and following the type of movement to which the bearing will be subjected.

The bearings are supplied with running-in film of 15 to 20 µm, which has the function of ensuring solid lubricant transference to the mating material during the first movements.

They must have high static and dynamic load capacity, stable coefficient of friction and no "stick-slip" effect, corrosion resistant, insensitive to dirt and suitable for applications in water, oil or grease.



BEARING PROPERTIES	UNITS	VALUE	
<b>MECHANICAL PROPERTIES OF SUPPORT BRONZE ALLOY (B271-C86300)</b>			
Minimum Yield Strength	N/mm <sup>2</sup>	414	
Minimum Tensile Strength	N/mm <sup>2</sup>	758	
Hardness	HB	210	
Elongation (% in 50 mm)	%	12	
<b>TRIBOLOGICAL PROPERTIES</b>			
Maximum Static Load Capacity	N/mm <sup>2</sup>	400	
Maximum Dynamic Load Capacity	N/mm <sup>2</sup>	250	
Maximum sliding speed, U	m/s	0,5	
Maximum pU factor	MPa x m/s	1,5	
Operating temperature	min	°C	-50
	max	°C	180
Coefficient of friction, f (dry)		0,05 - 0,18	

RECOMMENDATION TO ASSEMBLY AND TOLERANCES	TOLERANCES	ROUGHNESS (µm)	
∅ Housing	H7	3,2	
∅ OD Bearing	s6	3,2	
∅ ID Bearing	before assembly	E8	1,2
	after assembly	H10	1,2
∅ Shaft	d8	0,2 - 0,8	
Concentricity Inner/Outer Bearing	IT9		

For bearing bores > 200mm, tolerances should be calculated by our application engineering team based on the parameters of each application. Your specific application may require special fitting instructions.

## MICROSECTION

